

Submersible Electric Pumps for pumping sewage

The DL series electric pumps come with single-channel or Vortex impeller (DLV), and are designed to handle solids-laden wastewater, with up to 22 m head and 42 m³/h delivery. 0,6 kW to 1,5 kW rated power. Solids handled up to 50 mm in diameter.

DL Series



APPLICATIONS

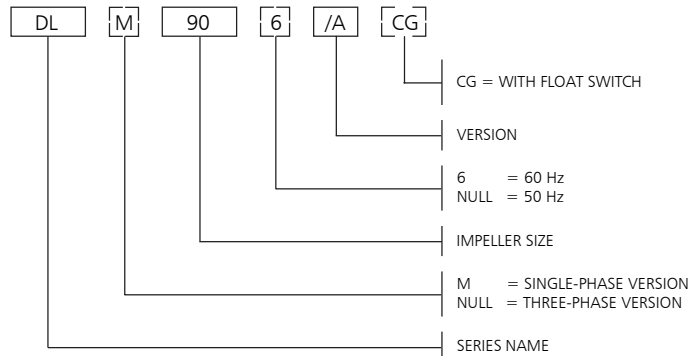
- Pumping of sewage with suspended solids and filaments.
- Emptying of sumps, septic tanks and wastewater discharge tanks.
- Draining of flooded excavations and marshy ground.

SPECIFICATIONS

- **Maximum liquid temperature:**
 - 50°C with fully submerged pump.
 - 25°C with partially submerged pump.
- **Mechanical seal** protected by **sand labyrinth.**
- Maximum dimension of **suspended solids:**
 - 45 mm for **DL80, DL90, DL105, MINIVORTEX, VORTEX.**
 - 50 mm for **DL109, DL125, DLV100, DLV115.**
- **Motor** in a dielectric non-toxic **oil bath**, which ensures the lubrication of the ball bearings and a more efficient cooling.

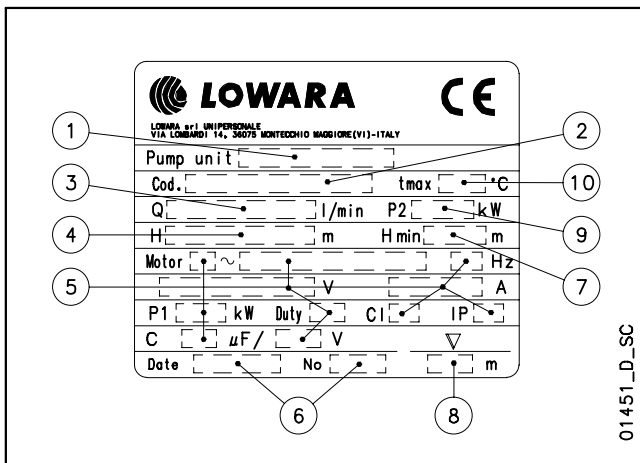
- **Power cord: H07RN-F.**
 - single-phase: with plug.
 - three-phase: without plug.
- **Insulation class 155°C (F).**
- **IPX8 protection.**
- **Maximum immersion depth: 5 m.**
- **Versions:**
 - Single-phase: 220-240V, 50Hz 2 poles.
 - Three-phase: 220-240V, 50Hz 2 poles. 380-415V, 50Hz 2 poles.
- **The single-phase versions** feature:
 - **capacitor** housed in a box on the power cord + 1,5 m. power cord with plug.
 - **thermal overload protection** to stop pump supply in case of overheating.
- CG versions (single-phase with pre-assembled float switch), 60 Hz single-phase and three-phase versions, versions with various power cord lengths and various plugs are available on request.

DL - DLV SERIES IDENTIFICATION CODE



EXAMPLE : DLM 90/A
DL Series electric pump, impeller size 90,
50 Hz version, single-phase, /A version.

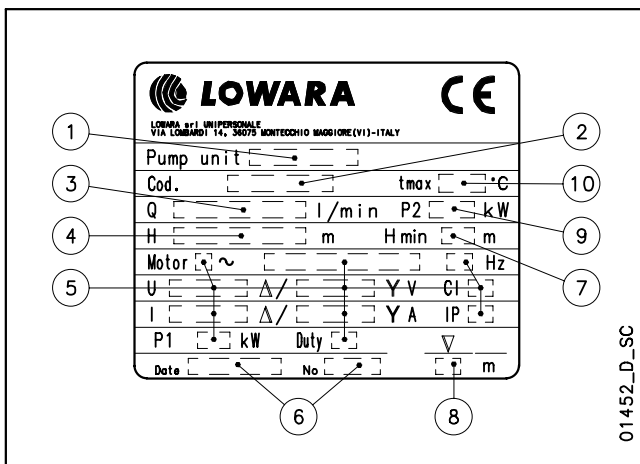
SINGLE-PHASE RATING PLATE



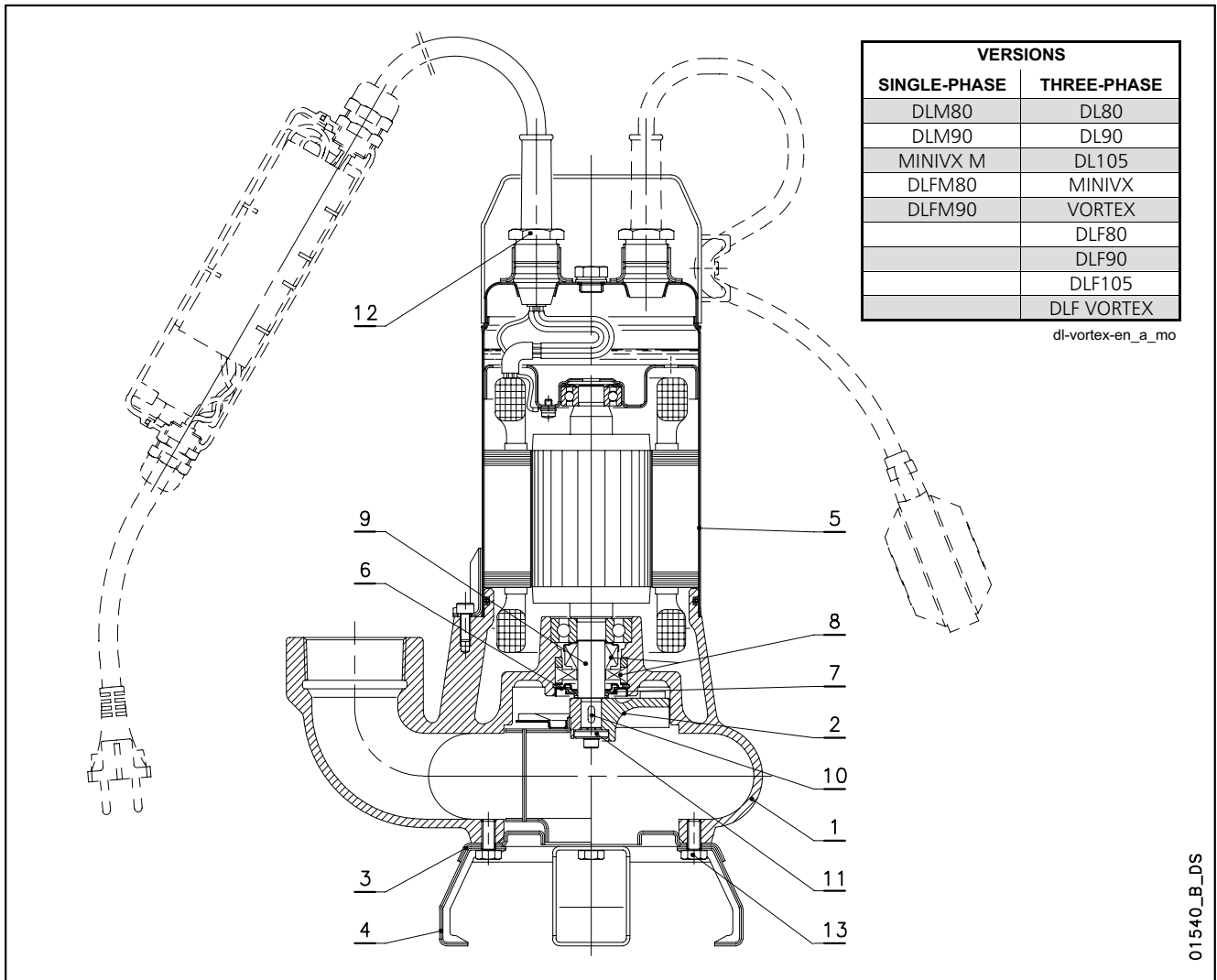
LEGEND

- 1 - Electric pump type
- 2 - Code
- 3 - Delivery range
- 4 - Head range
- 5 - Motor type
- 6 - Date of manufacture and serial number
- 7 - Minimum head
- 8 - Maximum immersion depth
- 9 - Rated output
- 10 - Maximum liquid temperature

THREE-PHASE RATING PLATE



DL-VORTEX SERIES LIST OF MODELS AND TABLE OF MATERIALS

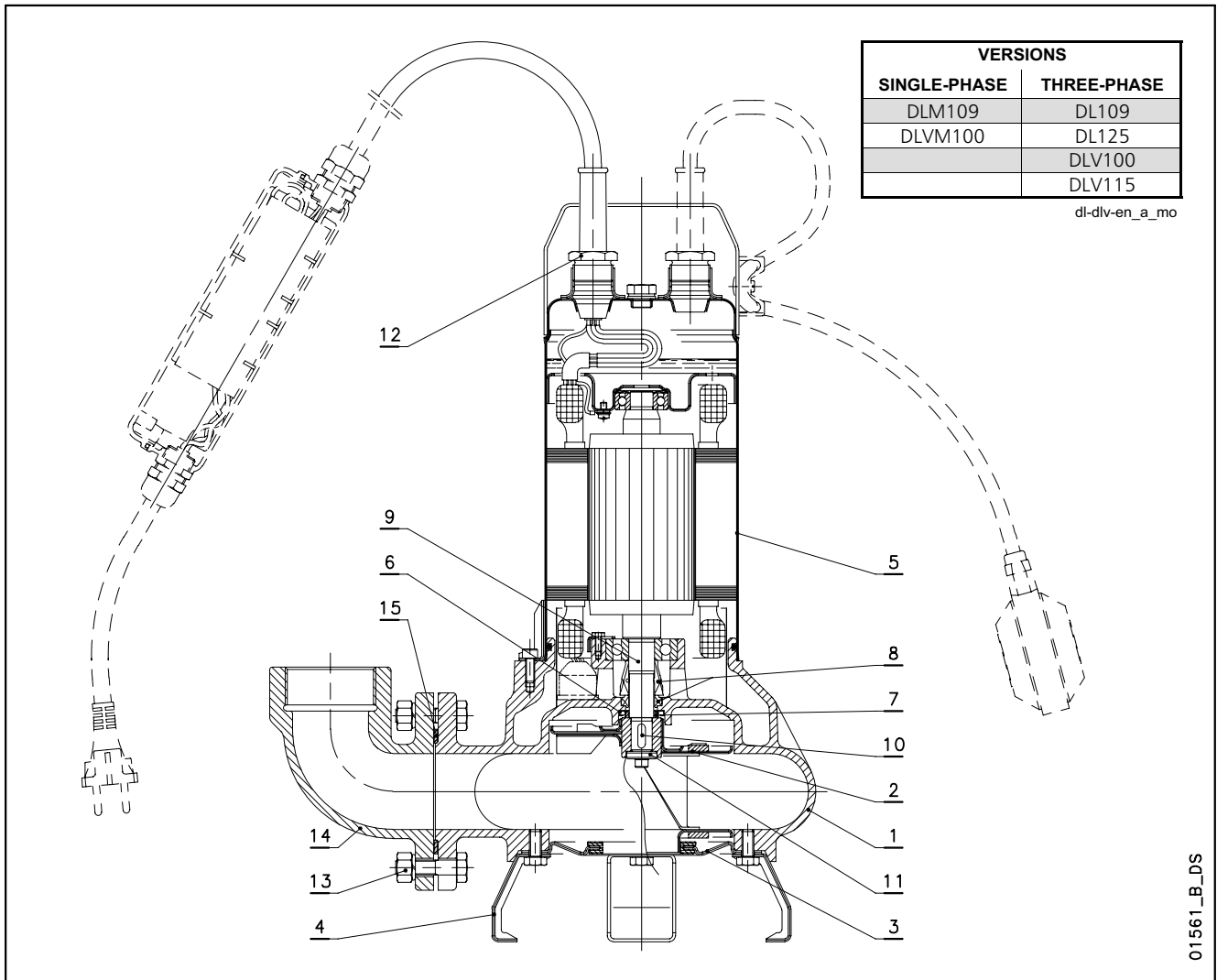


01540_B_DS

REF. N.	NAME	MATERIAL	REFERENCE STANDARDS	
			EUROPE	USA
1	Pump body	Cast iron	EN 1561-GJL-200(JL1030)	ASTM Class 25
2	Vortex impeller	Cast iron	EN 1561-GJL-200(JL1030)	ASTM Class 25
	Single-channel impeller	Stainless steel	EN 10088-1-X5CrNi18-10 (1.4301)	AISI 304
3	Suction flange	Stainless steel	EN 10088-1-X5CrNi18-10 (1.4301)	AISI 304
4	Support foot	Stainless steel	EN 10088-1-X5CrNi18-10 (1.4301)	AISI 304
5	Motor casing	Stainless steel	EN 10088-1-X5CrNi18-10 (1.4301)	AISI 304
6	Labyrinth cover	Stainless steel	EN 10088-1-X5CrNi18-10 (1.4301)	AISI 304
7	Labyrinth insert	NBR (standard version)		
8	Mechanical seal	Carbon / Ceramic Alumina / NBR (standard version)		
9	Shaft end	Stainless steel	EN 10088-1-X5CrNi18-10 (1.4301)	AISI 304
10	Key	Stainless steel	EN 10088-1-X5CrNiMo17-12-2 (1.4401)	AISI 316
11	Washer	Stainless steel		AISI 303
12	Cable gland	Brass		
13	Screws	Stainless steel	EN 10088-1-X5CrNi18-10 (1.4301)	AISI 304

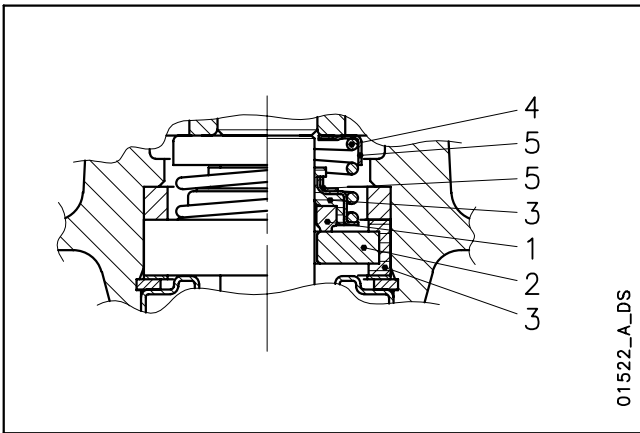
dl-vortex-en_b_tm

DL-DLV SERIES LIST OF MODELS AND TABLE OF MATERIALS



REF. N.	NAME	MATERIAL	REFERENCE STANDARDS	
			EUROPE	USA
1	Pump body	Cast iron	EN 1561-GJL-200(JL1030)	ASTM Class 25
2	Vortex impeller	Stainless steel	EN 10088-1-X5CrNi18-10 (1.4301)	AISI 304
	Single-channel impeller	Stainless steel	EN 10088-1-X5CrNi18-10 (1.4301)	AISI 304
3	Suction flange	Stainless steel	EN 10088-1-X5CrNi18-10 (1.4301)	AISI 304
4	Support foot	Stainless steel	EN 10088-1-X5CrNi18-10 (1.4301)	AISI 304
5	Motor casing	Stainless steel	EN 10088-1-X5CrNi18-10 (1.4301)	AISI 304
6	V-RING Cover	Stainless steel	EN 10088-1-X5CrNi18-10 (1.4301)	AISI 304
7	V16A Seal ring	NBR (standard version)		
8	Mechanical seal	Carbon / Ceramic Alumina / NBR (standard version)		
9	Shaft end	Stainless steel	EN 10088-1-X5CrNi18-10 (1.4301)	AISI 304
10	Key	Stainless steel	EN 10088-1-X5CrNiMo17-12-2 (1.4401)	AISI 316
11	Washer	Stainless steel		AISI 303
12	Cable gland	Brass		
13	Screws	Stainless steel	EN 10088-1-X5CrNi18-10 (1.4301)	AISI 304
14	Delivery connection	Cast iron	EN 1561-GJL-200(JL1030)	ASTM Class 25
15	Delivery connction gasket	Nitrile rubber		

**DL80 - DL90 - DL105 - MINIVORTEX - VORTEX SERIES
MECHANICAL SEAL**



LIST OF MATERIALS

POSITION 1 - 2	POSITION 3	POSITION 4 - 5
B : Carbon	P : NBR	F : AISI 304
V : Ceramic Alumina		

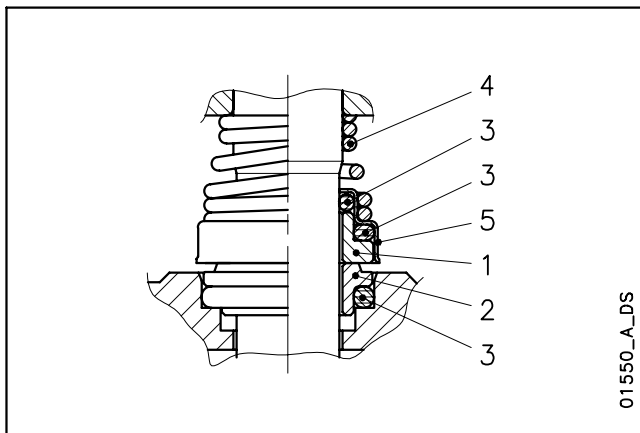
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SEAL TYPES

TYPE	POSITION					TEMPERATURE (°C)
	1 ROTATING ASSEMBLY	2 FIXED ASSEMBLY	3 ELASTOMERS	4 SPRINGS	5 OTHER COMPONENTS	
STANDARD MECHANICAL SEAL						
BVPFF	B	V	P	F	F	0 +50

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DL109 - DL125 - DLV100 - DLV115 SERIES MECHANICAL SEAL



LIST OF MATERIALS

POSITION 1 - 2	POSITION 3	POSITION 4 - 5
B : Carbon	P : NBR	G : AISI 316
U ₃ : Tungsten Carbide	V : FPM	F : AISI 304
V : Ceramic Alumina		

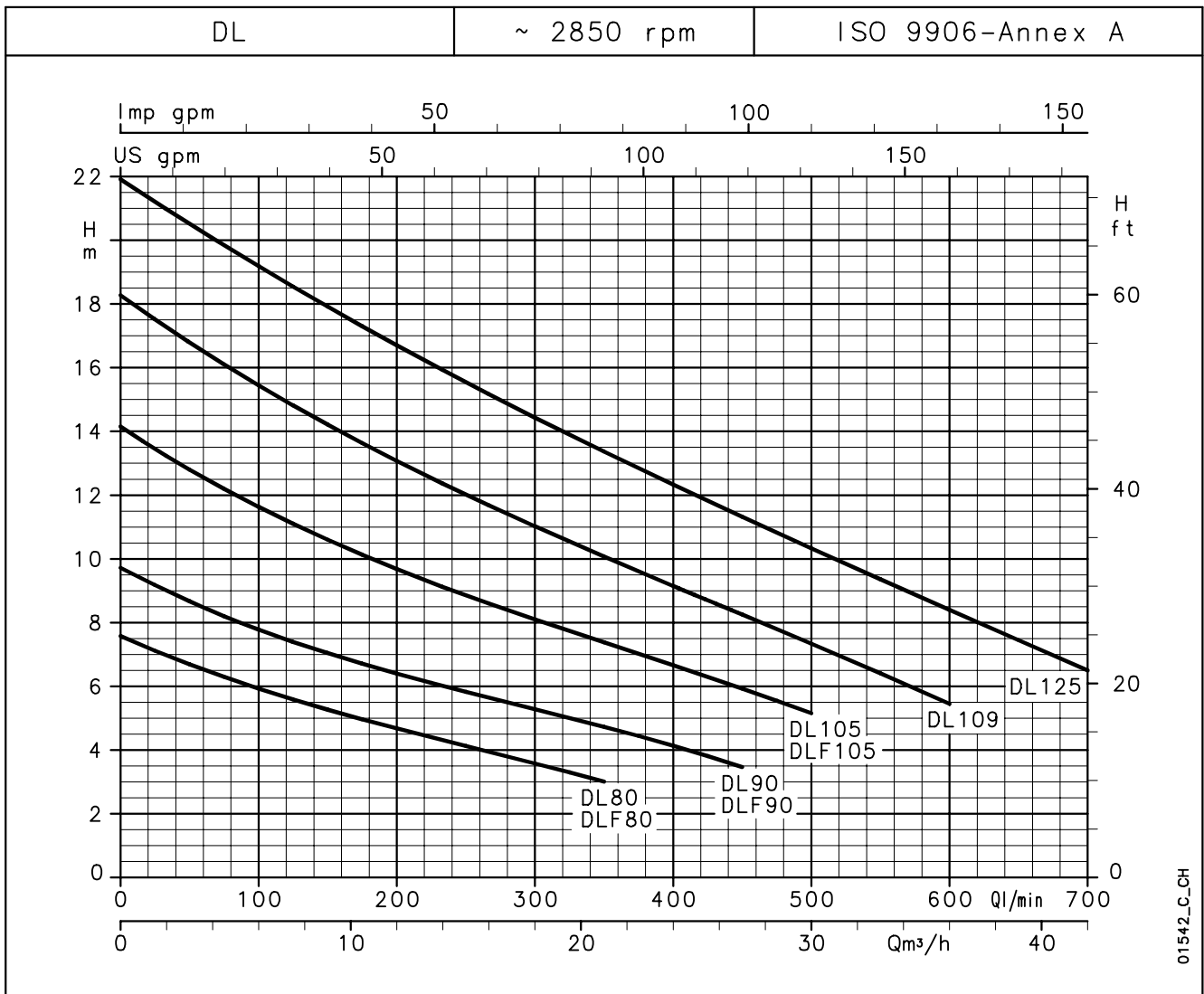
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SEAL TYPES

TYPE	POSITION					TEMPERATURE (°C)
	1 ROTATING ASSEMBLY	2 FIXED ASSEMBLY	3 ELASTOMERS	4 SPRINGS	5 OTHER COMPONENTS	
STANDARD MECHANICAL SEAL						
VBPGF	V	B	P	G	F	0 +50
OTHER MECHANICAL SEAL TYPES						
U ₃ U ₃ VFF	U ₃	U ₃	V	F	F	0 +50

dl-dlv_tipi-ten-mec-en_b_tc

DL SERIES OPERATING CHARACTERISTICS AT 50 Hz



HYDRAULIC PERFORMANCE TABLE

PUMP TYPE	RATED POWER		Q = DELIVERY												
			l/min	0	100	150	200	250	300	350	400	450	500	600	700
			m³/h	0	6	9	12	15	18	21	24	27	30	36	42
H = TOTAL HEAD METRES COLUMN OF WATER															
DL(M) 80-DLF(M) 80	0,6	0,8	7,6	5,9	5,3	4,7	4,1	3,6	3,0						
DL(M) 90-DLF(M) 90	0,6	0,8	9,7	7,8	7,0	6,4	5,8	5,3	4,7	4,1	3,5				
DL 105 - DLF105	1,1	1,5	14,1	11,6	10,6	9,7	8,9	8,1	7,4	6,7	5,9	5,2			
DL(M) 109	1,1	1,5	18,3	15,4	14,2	13,1	12,0	11,0	10,1	9,2	8,2	7,3	5,4		
DL 125	1,5	2	21,9	19,2	17,9	16,7	15,5	14,4	13,4	12,3	11,3	10,3	8,4	6,5	

These performances are valid for liquids with density $\rho = 1,0 \text{ kg/dm}^3$ and kinematic viscosity $\nu = 1 \text{ mm}^2/\text{s}$.

dl-2p50-en_b_th

ELECTRICAL DATA TABLE

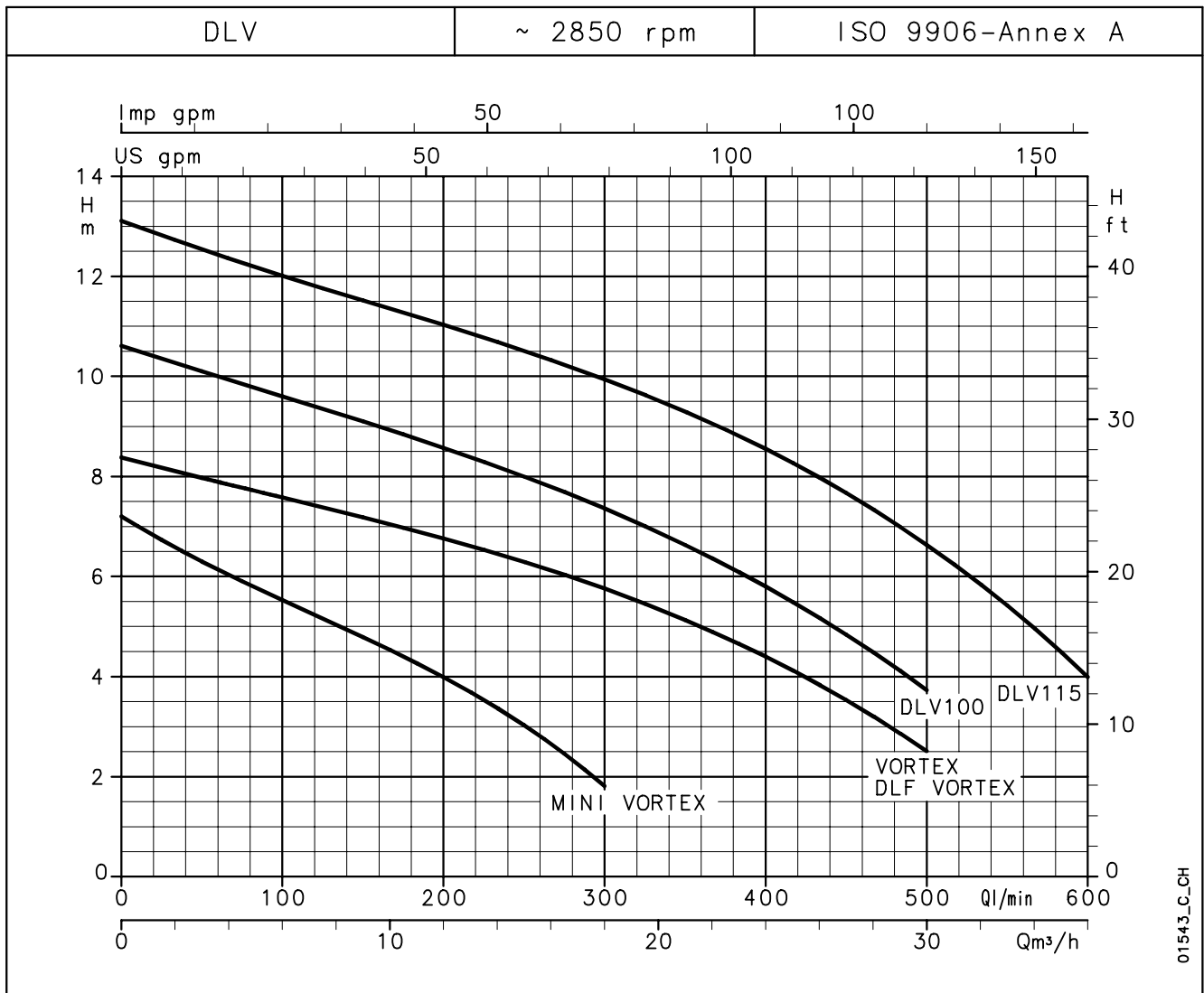
PUMP TYPE	ABSORBED POWER*	ABSORBED CURRENT*	CAPACITOR
	kW	A	$\mu\text{F} / 450 \text{ V}$
SINGLE-PHASE			
DLM80-DLFM80	0,79	3,91	25
DLM90-DLFM90	0,89	4,27	25
-	-	-	-
DLM109	1,55	6,87	35
-	-	-	-

PUMP TYPE	ABSORBED POWER*	ABSORBED CURRENT*	ABSORBED CURRENT*
	kW	A	A
THREE-PHASE			
DL80-DLF80	0,8	-	2,09
DL90-DLF90	0,92	3,81	2,2
DL105-DLF105	1,43	4,66	2,69
DL109	1,54	5,44	3,14
DL125	2,14	6,58	3,8

*Maximum values within operating range.

dl-2p50-en_b_te

DLV SERIES OPERATING CHARACTERISTICS AT 50 Hz



HYDRAULIC PERFORMANCE TABLE

PUMP TYPE	RATED POWER		Q = DELIVERY												
			l/min	0	50	100	150	200	250	300	350	400	450	500	600
			m ³ /h	0	3	6	9	12	15	18	21	24	27	30	36
			H = TOTAL HEAD METRES COLUMN OF WATER												
MINI VORTEX(M)	0,6	0,8	7,2	6,3	5,5	4,8	4,0	3,0	1,8						
VORTEX-DLF VORTEX	1,1	1,5	8,4	8,0	7,6	7,2	6,8	6,3	5,8	5,1	4,4	3,5	2,5		
DLV(M) 100	1,1	1,5	10,6	10,1	9,6	9,1	8,6	8,0	7,4	6,6	5,8	4,8	3,7		
DLV 115	1,5	2	13,1	12,5	12,0	11,5	11,0	10,5	9,9	9,3	8,5	7,7	6,6	4,0	

These performances are valid for liquids with density $\rho = 1,0 \text{ kg/dm}^3$ and kinematic viscosity $\nu = 1 \text{ mm}^2/\text{s}$.

dlv-2p50-en_b_th

ELECTRICAL DATA TABLE

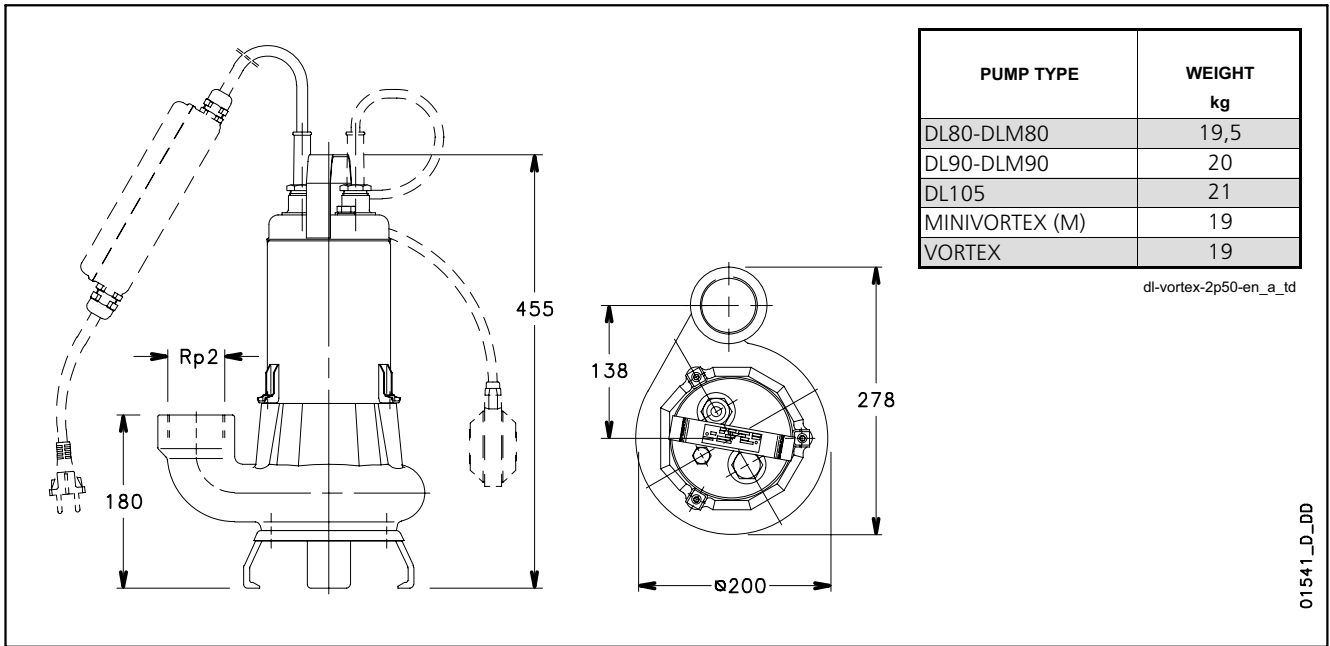
PUMP TYPE	ABSORBED POWER*	ABSORBED CURRENT*	CAPACITOR
SINGLE-PHASE	kW	220-240 V A	$\mu\text{F} / 450 \text{ V}$
MINI VORTEX M	1,05	4,82	25
-	-	-	-
DLVM100	1,64	7,30	35
-	-	-	-

PUMP TYPE	ABSORBED POWER*	ABSORBED CURRENT*	ABSORBED CURRENT*
THREE-PHASE	kW	220-240 V A	380-415 V A
MINI VORTEX	1,10	-	2,36
VORTEX-DLF VORTEX	1,66	5,11	2,95
DLV 100	1,65	5,63	3,25
DLV 115	2,25	6,81	3,93

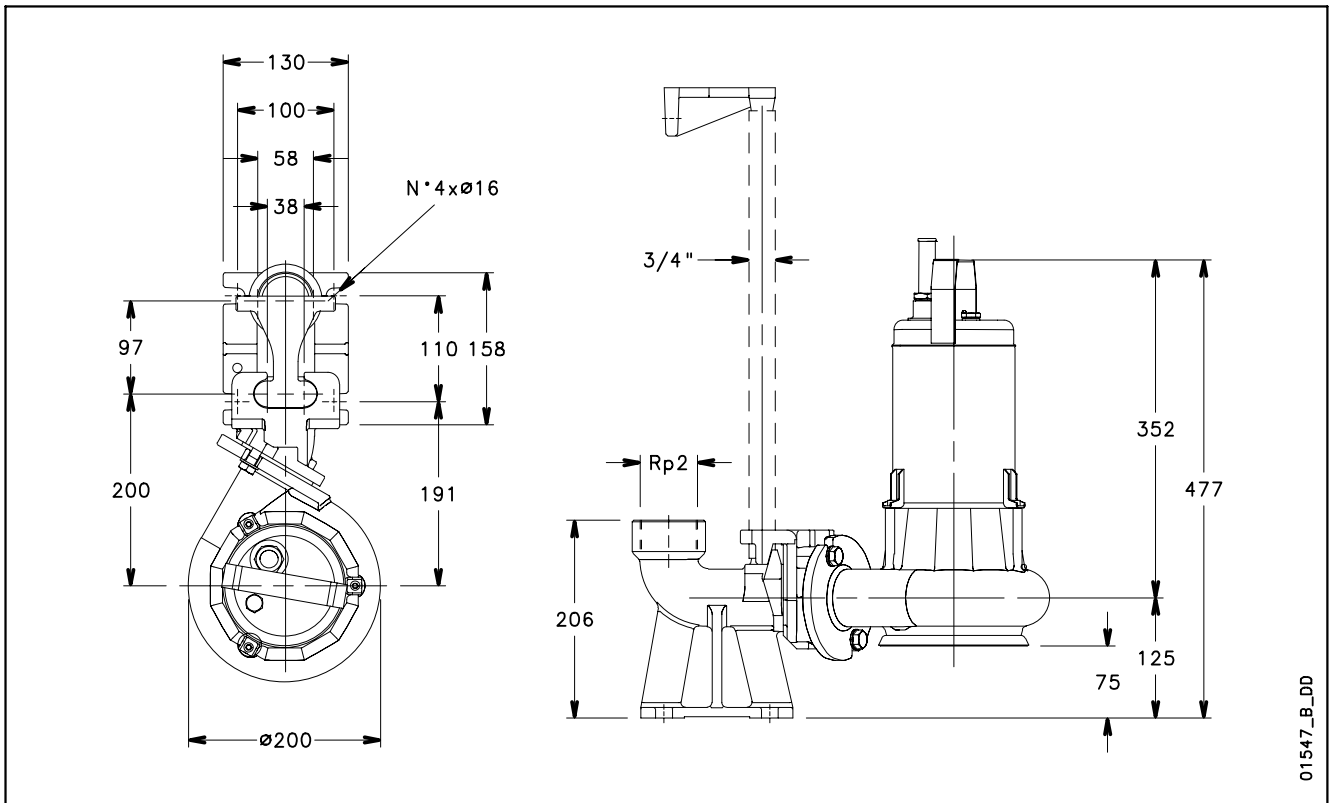
*Maximum values within operating range.

dlv-2p50-en_b_te

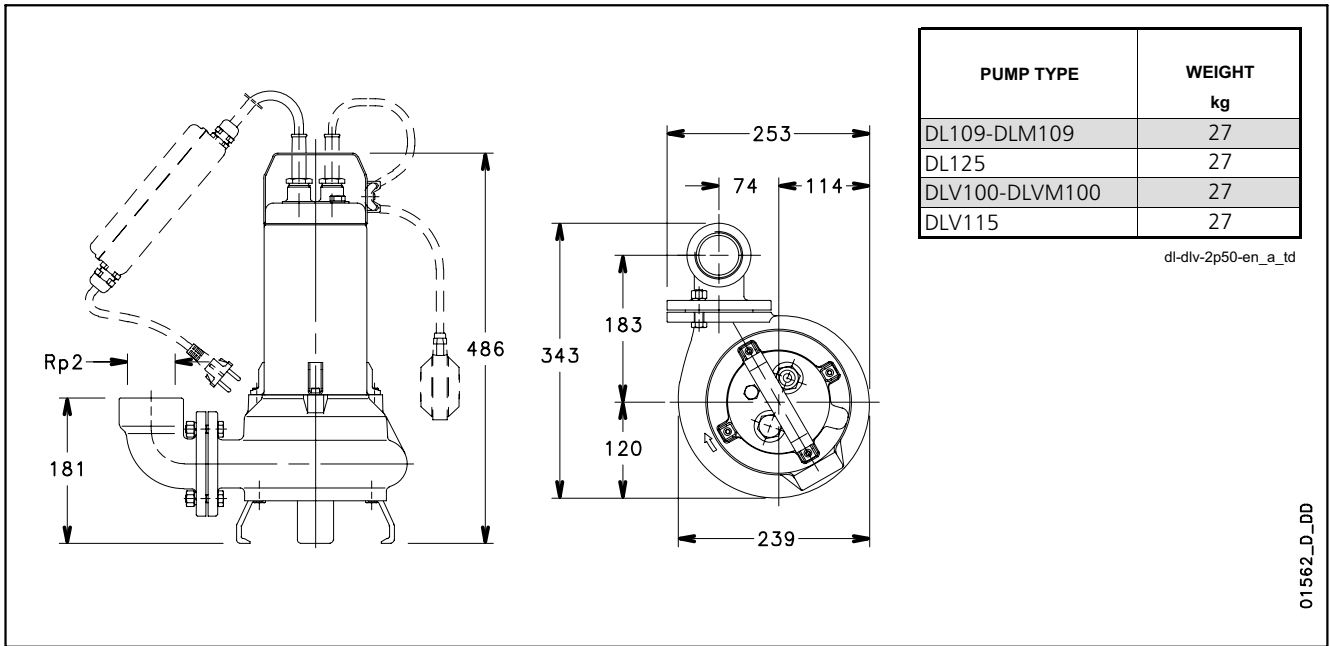
**DL - VORTEX SERIES
DIMENSIONS AND WEIGHTS**



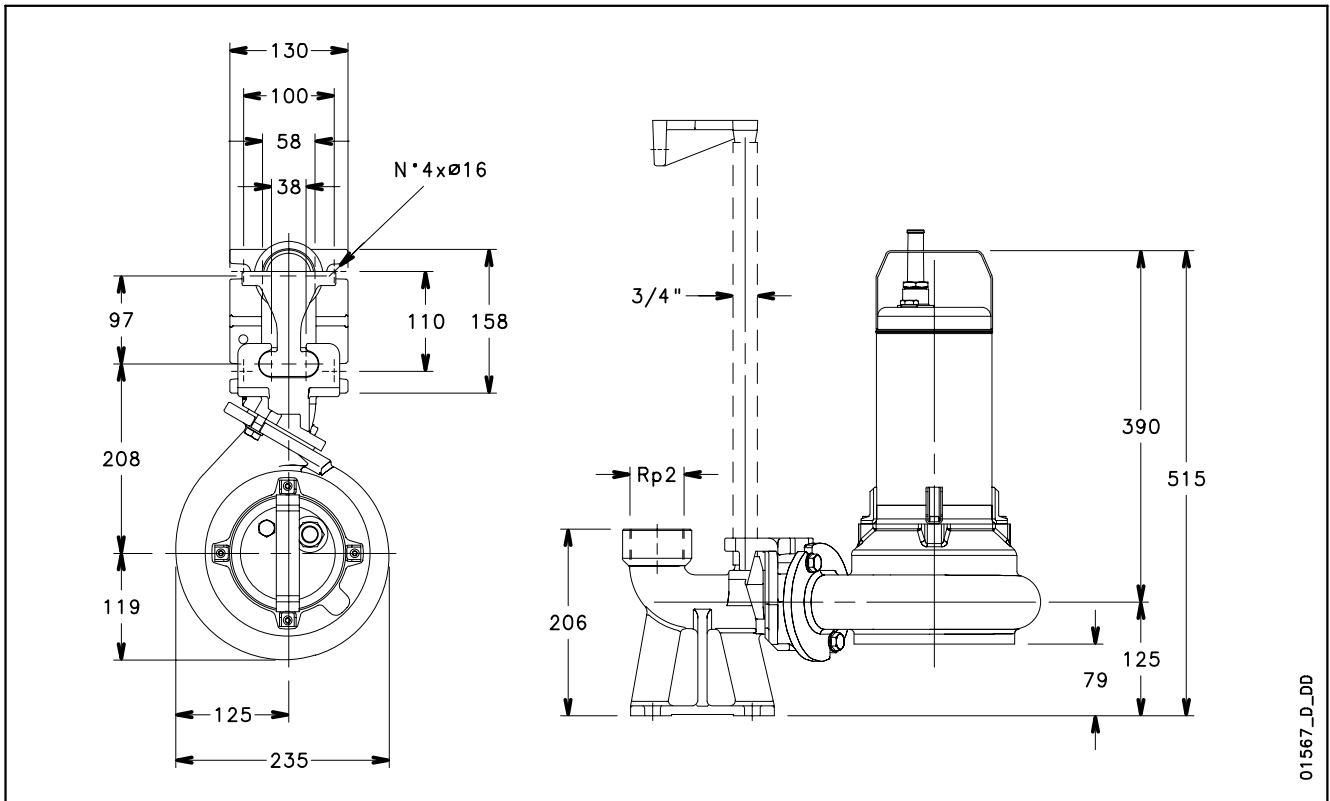
**DLF SERIES
INSTALLATION WITH SD LOWERING DEVICE**



DL - DLV SERIES DIMENSIONS AND WEIGHTS



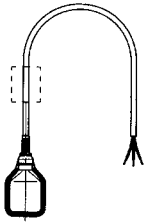
DL-DLV SERIES INSTALLATION WITH SD LOWERING DEVICE



TECHNICAL APPENDIX

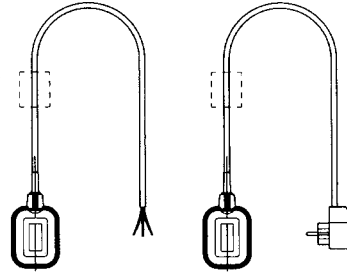
LEVEL REGULATORS

SMALL MODEL
(floating)



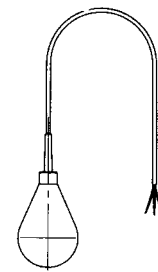
For single function (draining).
Cable lengths 1.5, 5, 10 m.
Counterweight available on request for versions with 5 and 10 m cable.

KEY MODEL
(floating)



For dual function (draining/filling).
Cable lengths: 1.5, 5, 10, 20 m.
Counterweight available on request for versions with 5 and 10 m cable.
Version with plug and socket for single-phase pumps up to 1 kW.

RDN-10 MODEL
(tilting)



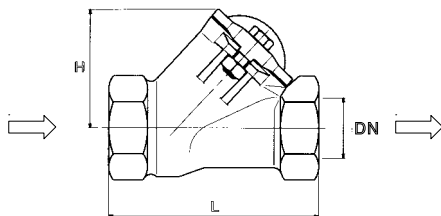
For solids-laden water.
Cable lengths:
10, 13, 15, 20, 30, 50 m.

BALL CHECK VALVES FOR WASTEWATER

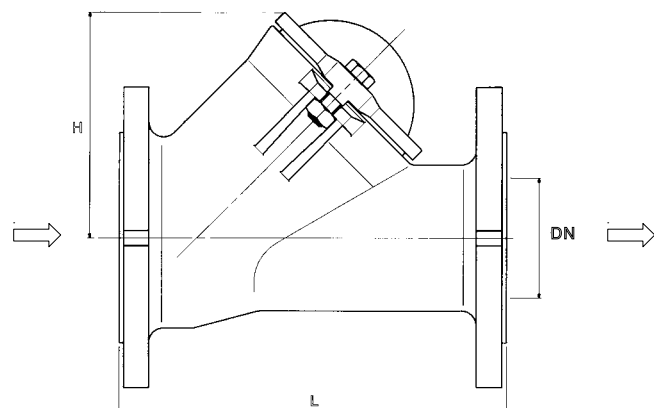
No-clog, maximum reliability, low flow resistance.
Maximum operating pressure: 10 bar.
Maximum temperature: 85°C.
Horizontal and vertical operating position.

MODEL	DIMENSIONS (mm)			WEIGHT kg
	Ø BALL	L	H	
Rp 1 1/4	48	140	80	2
Rp 1 1/2	50	140	80	4
Rp 2	60	200	98	5,5
DN 65	95	230	148	12
DN 80	95	260	148	13
DN 100	120	300	182	18
DN 150	175	400	251	37,5
DN 200	240	500	333	70
DN 250	300	600	406	128

Valv-palla-en_a_td

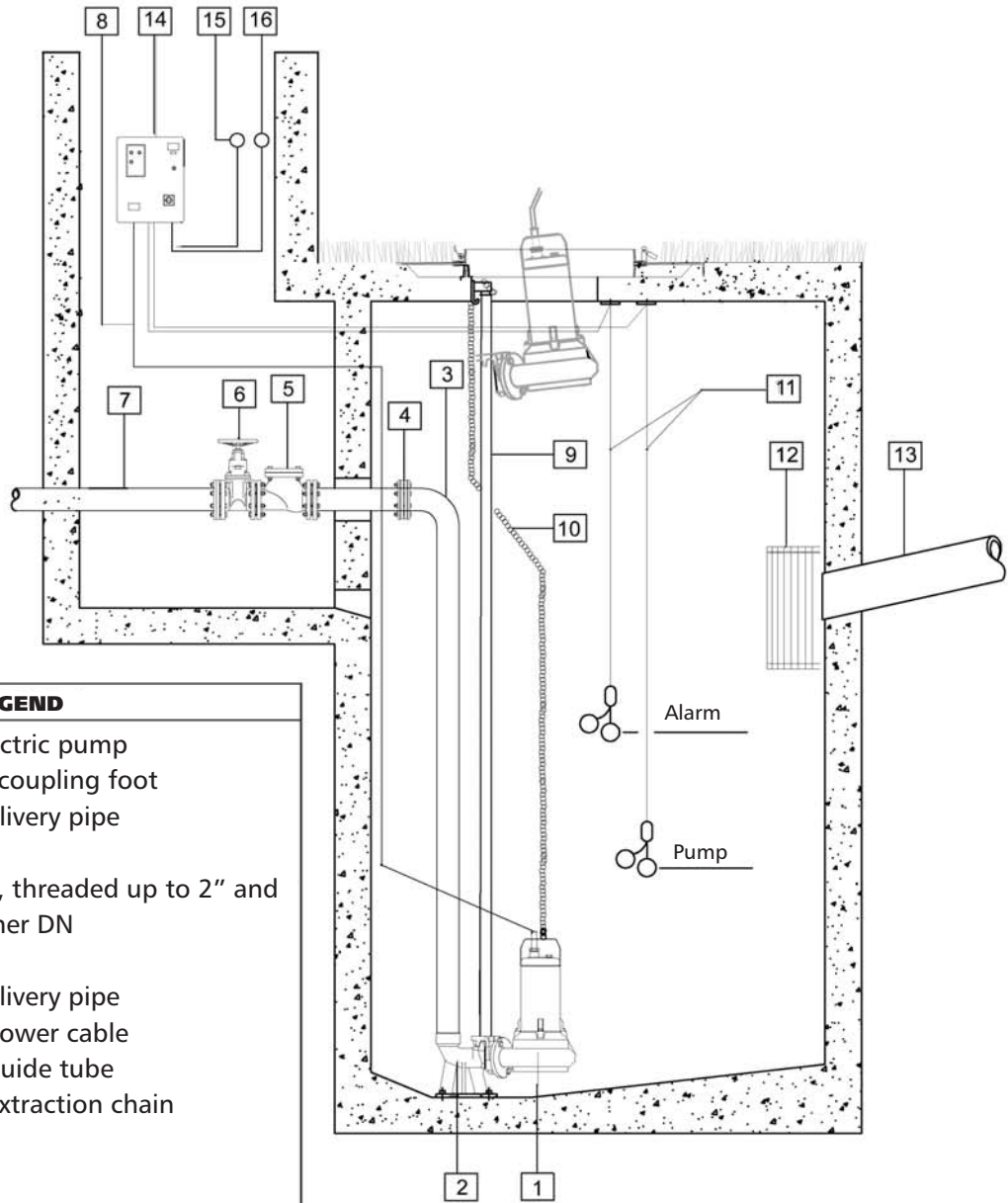


Rp 1 1/4 - 1 1/2 - 2 MODEL

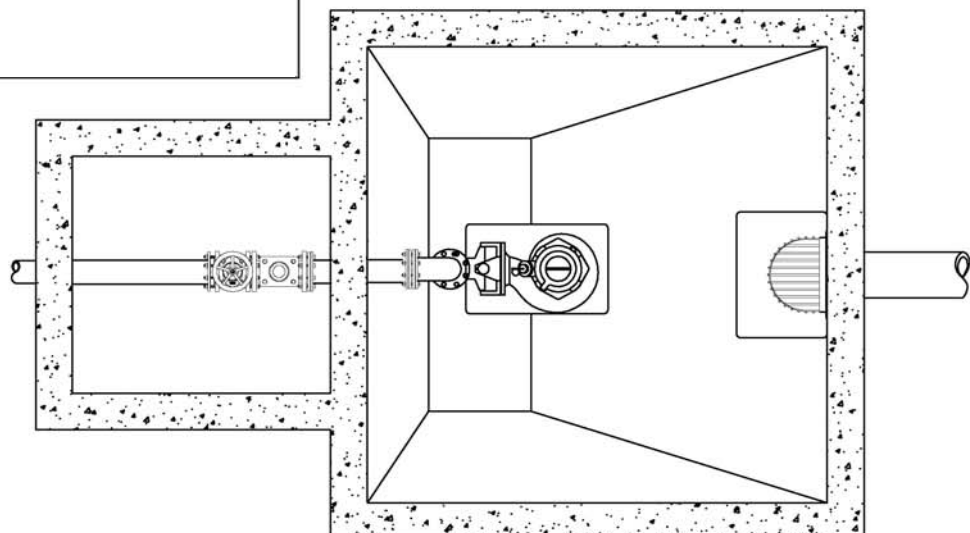


65 - 80 - 100 - 150 - 200 - 250 MODEL

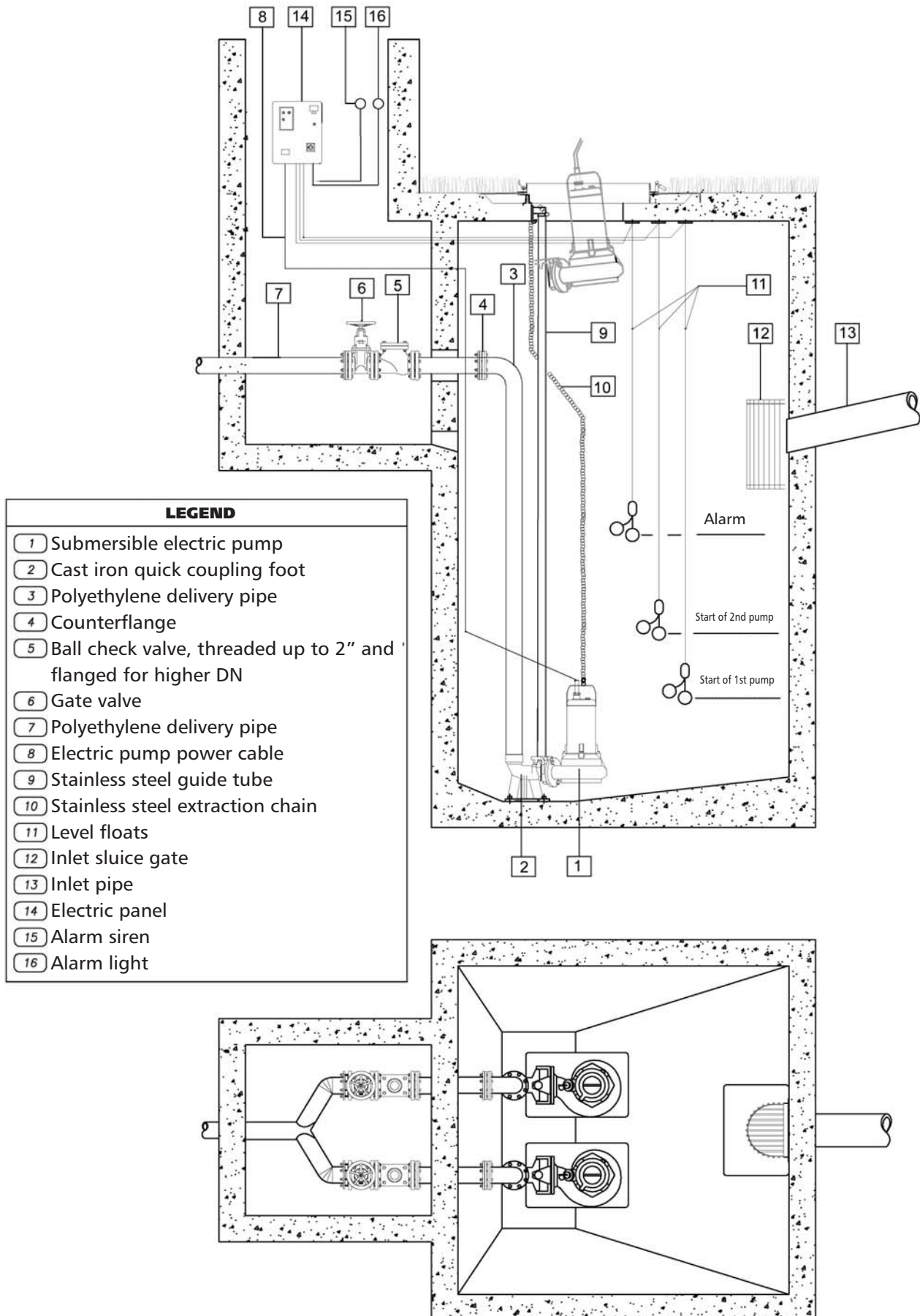
EXAMPLE OF INSTALLATION OF SINGLE-PUMP SYSTEM



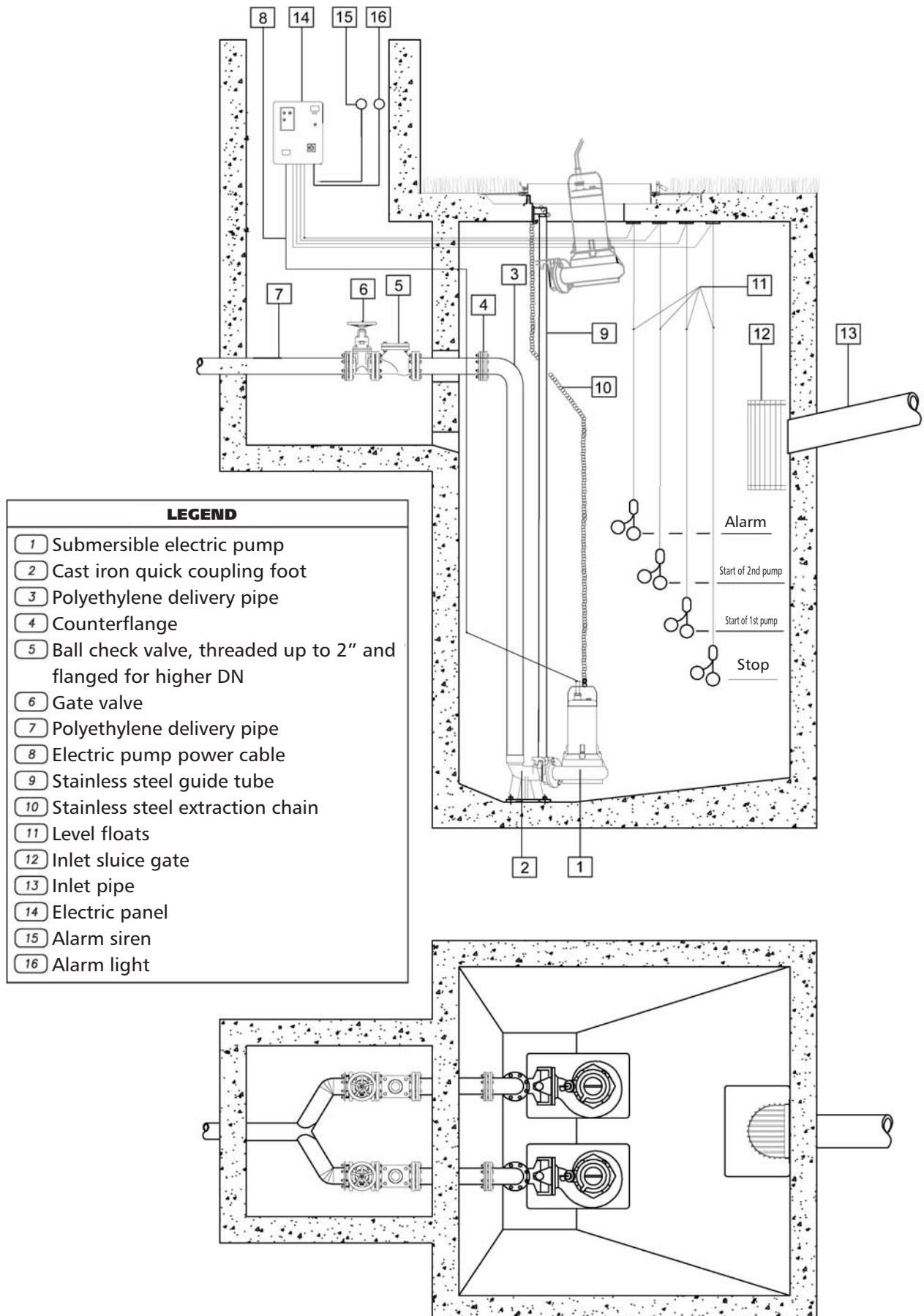
LEGEND	
1	Submersible electric pump
2	Cast iron quick coupling foot
3	Polyethylene delivery pipe
4	Counterflange
5	Ball check valve, threaded up to 2" and flanged for higher DN
6	Gate valve
7	Polyethylene delivery pipe
8	Electric pump power cable
9	Stainless steel guide tube
10	Stainless steel extraction chain
11	Level floats
12	Inlet sluice gate
13	Inlet pipe
14	Electric panel
15	Alarm siren
16	Alarm light



EXAMPLE OF INSTALLATION OF TWO-PUMPS SYSTEM WITH THREE LEVEL REGULATORS



EXAMPLE OF INSTALLATION OF TWO-PUMPS SYSTEM WITH FOUR LEVEL REGULATORS



FLOW RESISTANCE

TABLE OF FLOW RESISTANCE IN 100 m OF A NEW AND STRAIGHT CAST IRON PIPELINE



FLOW RATE		NOMINAL DIAMETER IN mm AND INCHES																			
m ³ /h	l/min.	15 1/2"	20 3/4"	25 1"	32 1 1/4"	40 1 1/2"	50 2"	65 2 1/2"	80 3"	100 4"	125 5"	150 6"	175 7"	200 8"	250 10"	300 12"	350 14"	400 16"			
0,6	10	V hr	0,94 11,8	0,53 2,82	0,34 1	0,21 0,25															
0,9	15	V hr	1,42 25,1	0,8 6,04	0,51 2,16	0,31 0,55															
1,2	20	V hr	1,89 43,1	1,06 10,4	0,68 3,72	0,41 0,95	0,27 0,31														
1,5	25	V hr	2,36 64,5	1,33 15,8	0,85 5,68	0,52 1,47	0,33 0,47														
1,8	30	V hr	2,83 92	1,59 22,3	1,02 8	0,62 2,09	0,4 0,66														
2,1	35	V hr	3,3 123	1,86 29,8	1,19 10,8	0,73 2,81	0,46 0,89	0,3 0,31													
2,4	40	V hr	3,77 164	2,12 38,2	1,36 13,8	0,83 2,65	0,53 1,15	0,34 0,4													
3	50	V hr	4,72 246	2,65 58,2	1,7 21,5	1,04 5,6	0,66 1,75	0,42 0,61													
3,6	60	V hr		3,18 82	2,04 30	1,24 8	0,8 2,48	0,51 0,86													
4,2	70	V hr		3,72 110	2,38 40	1,45 10,8	0,93 3,33	0,59 1,14													
4,8	80	V hr		4,25 141	2,72 51,5	1,66 13,9	1,06 4,3	0,68 1,46													
5,4	90	V hr			3,06 64	1,87 17,5	1,19 5,4	0,76 1,82	0,45 0,46												
6	100	V hr			3,4 79	2,07 21,4	1,33 6,6	0,85 2,22	0,5 0,56												
7,5	125	V hr			4,25 120	2,59 33	1,66 10	1,06 3,4	0,63 0,86												
9	150	V hr				3,11 47	1,99 14,2	1,27 4,74	0,75 1,21	0,5 0,43											
10,5	175	V hr				3,63 63	2,32 19	1,49 6,3	0,88 1,63	0,58 0,57											
12	200	V hr				4,15 82	2,65 24,5	1,7 8,1	1,01 2,1	0,66 0,74											
15	250	V hr				5,18 126	3,32 37,5	2,12 12,3	1,26 3,2	0,83 1,12	0,53 0,36										
18	300	V hr				3,98 53	2,55 17,3	1,51 4,5	1 1,58	0,64 0,51											
24	400	V hr				5,31 92	3,4 29,5	2,01 7,8	1,33 2,7	0,85 0,89											
30	500	V hr				6,63 140	4,25 44,8	2,51 12	1,66 4,13	1,06 1,36	0,68 0,48										
36	600	V hr						5,1 63	3,02 16,9	1,99 5,8	1,27 1,93	0,82 0,68									
42	700	V hr						5,94 84	3,52 22,6	2,32 7,8	1,49 2,6	0,95 0,9									
48	800	V hr						6,79 108	4,02 29	2,65 10	1,70 3,35	1,09 1,16	0,75 0,43								
54	900	V hr						7,64 134	4,52 36	2,99 12,5	1,91 4,2	1,22 1,45	0,85 0,54								
60	1000	V hr						5,03 44,5	3,32 15,2	2,12 5,14	1,36 1,76	0,94 0,66									
75	1250	V hr						6,28 68	4,15 23	2,65 7,9	1,70 2,68	1,18 1	0,87 0,48								
90	1500	V hr						7,54 96	4,98 32,6	3,18 11,2	2,04 3,77	1,42 1,42	1,04 0,68								
105	1750	V hr						8,79 129	5,81 43,5	3,72 15	2,38 5,04	1,65 1,9	1,21 0,91	0,93 0,45							
120	2000	V hr						6,63 56	4,25 19,4	2,72 6,5	1,89 2,43	1,39 1,18	1,06 0,58	0,68 0,16							
150	2500	V hr						8,29 85	5,31 30	3,40 9,8	2,36 3,75	1,73 1,79	1,33 0,89	0,85 0,25							
180	3000	V hr						9,95 120	6,37 42	4,08 13,8	2,83 5,3	2,08 2,53	1,59 1,25	1,02 0,35	0,71 0,15						
300	5000	V hr							10,62 124,9	6,79 41,3	4,72 16,74	3,47 7,81	2,65 4,03	1,70 1,34	1,18 0,54	0,87 0,25	0,87 0,25	0,66 0,13			
600	10000	V hr								13,59 161	9,44 65	6,93 30,2	5,31 15,6	3,4 5,16	2,36 2,09	1,73 0,97	1,73 0,5	1,33 0,5	1,33 0,5		
1200	20000	V hr												6,79 20,1	4,72 8,13	3,47 3,8	2,65 3,8	1,70 1,95	1,34 1,95	2,65 1,95	
1800	30000	V hr														7,7 18,07	5,2 8,39	4,0 4,32	4,0 4,32	4,0 4,32	
3000	50000	V hr															11,8 49,5	8,67 23	6,63 11,8	6,63 11,8	
4500	75000	V hr																17,7 110,5	13 51,3	9,9 26,4	9,9 26,4
6000	100000	V hr																	17,33 90,6	13,27 46,6	13,27 46,6

THE FLOW RESISTANCE MUST BE MULTIPLIED BY:

- 0.8 for stainless steel pipes
- 1.25 for slightly rusted steel pipes
- 1.7 for pipes with deposits that reduce the flow section
- 0.7 for aluminium pipes
- 1.3 for fibre-cement pipes

Hr = FLOW RESISTANCE (m/100 m OF PIPELINE)
V = WATER SPEED (m/sec)

FLOW RESISTANCE IN BENDS, VALVES AND GATES IN cm OF COLUMN OF WATER

WATER SPEED m/ ec	SHARP BENDS 					SMOOTH BENDS 					STANDARD GATE VALVES	FOOT VALVES	CHECK VALVES
	a = 30°	a = 40°	a = 60°	a = 80°	a = 90°	$\frac{d}{R} = 0,4$	$\frac{d}{R} = 0,6$	$\frac{d}{R} = 0,8$	$\frac{d}{R} = 1$	$\frac{d}{R} = 1,5$			
0,10	0,03	0,04	0,05	0,07	0,08	0,007	0,008	0,01	0,0155	0,027	0,030	30	30
0,15	0,06	0,07	0,10	0,14	0,17	0,016	0,019	0,024	0,033	0,06	0,033	31	31
0,2	0,11	0,13	0,18	0,26	0,31	0,028	0,033	0,04	0,058	0,11	0,058	31	31
0,25	0,17	0,21	0,28	0,4	0,48	0,044	0,052	0,063	0,091	0,17	0,090	31	31
0,3	0,25	0,30	0,41	0,6	0,7	0,063	0,074	0,09	0,13	0,25	0,13	31	31
0,35	0,33	0,40	0,54	0,8	0,93	0,085	0,10	0,12	0,18	0,33	0,18	31	31
0,4	0,43	0,52	0,71	1,0	1,2	0,11	0,13	0,16	0,23	0,43	0,23	32	31
0,5	0,67	0,81	1,1	1,6	1,9	0,18	0,21	0,26	0,37	0,67	0,37	33	32
0,6	0,97	1,2	1,6	2,3	2,8	0,25	0,29	0,36	0,52	0,97	0,52	34	32
0,7	1,35	1,65	2,2	3,2	3,9	0,34	0,40	0,48	0,70	1,35	0,70	35	32
0,8	1,7	2,1	2,8	4,0	4,8	0,45	0,53	0,64	0,93	1,7	0,95	36	33
0,9	2,2	2,7	3,6	5,2	6,2	0,57	0,67	0,82	1,18	2,2	1,20	37	34
1,0	2,7	3,3	4,5	6,4	7,6	0,7	0,82	1,0	1,45	2,7	1,45	38	35
1,5	6,0	7,3	10	14	17	1,6	1,9	2,3	3,3	6	3,3	47	40
2,0	11	14	18	26	31	2,8	3,3	4,0	5,8	11	5,8	61	48
2,5	17	21	28	40	48	4,4	5,2	6,3	9,1	17	9,1	78	58
3,0	25	30	41	60	70	6,3	7,4	9	13	25	13	100	71
3,5	33	40	55	78	93	8,5	10	12	18	33	18	123	85
4,0	43	52	70	100	120	11	13	16	23	42	23	150	100
4,5	55	67	90	130	160	14	21	26	37	55	37	190	120
5,0	67	82	110	160	190	18	29	36	52	67	52	220	140

- 1) Flow resistance in bends is due to the contraction of the liquid threads resulting from the change of direction: the development of the bends must therefore be included in the length of the pipeline.
- 2) Flow resistance in valves and gates was determined on the basis of practical tests.

VOLUMETRIC CAPACITY

Litres per minute l/min	Cubic metres per hour m ³ /h	Cubic feet per hour ft ³ /h	Cubic feet per minute ft ³ /min	Imp. gal. per minute Imp. gal./min	US gal. per minute Us gal./min
1,000	0,0600	2,1189	0,0353	0,2200	0,2642
16,6667	1,000	35,3147	0,5886	3,6662	4,4029
0,4719	0,0283	1,000	0,0167	0,1038	0,1247
28,3168	1,6990	60,0000	1,000	6,2288	7,4805
4,5461	0,2728	9,6326	0,1605	1,000	1,2009
3,7854	0,2271	8,0208	0,1337	0,8327	1,000

PRESSURE AND HEAD

Newton per square metre N/m ²	kilo Pascal kPa	bar bar	Pound force per square inch psi	metre of water m H ₂ O	millimetre of mercury mm Hg
1,000	0,0010	1 x 10 ⁻⁵	1.45 x 10 ⁻⁴	1.02 x 10 ⁻⁴	0,0075
1000,0000	1,000	0,0100	0,1450	0,1020	7,5006
1 x 10 ⁵	100,0000	1,000	14,5038	10,1972	750,0638
6894,7570	6,8948	0,0689	1,000	0,7031	51,7151
9806,6500	9,8067	0,0981	1,4223	1,000	73,5561
133,3220	0,1333	0,0013	0,0193	0,0136	1,000

LENGTH

millimetre mm	centimetre cm	metre m	inch in	foot ft	yard yd
1,000	0,1000	0,0010	0,0394	0,0033	0,0011
10,0000	1,000	0,0100	0,3937	0,0328	0,0109
1000,0000	100,0000	1,000	39,3701	3,2808	1,0936
25,4000	2,5400	0,0254	1,000	0,0833	0,0278
304,8000	30,4800	0,3048	12,0000	1,000	0,3333
914,4000	91,4400	0,9144	36,0000	3,0000	1,000

VOLUME

cubic metre m ³	litre litro	millilitre ml	imp. Gallon imp. gal.	US gallon US gal.	cubic foot ft ³
1,000	1000,0000	1 x 10 ⁶	219,9694	264,1720	35,3147
0,0010	1,000	1000,0000	0,2200	0,2642	0,0353
1 x 10 ⁻⁶	0,0010	1,000	2.2 x 10 ⁻⁴	2.642 x 10 ⁻⁴	3.53 x 10 ⁻⁵
0,0045	4,5461	4546,0870	1,000	1,2009	0,1605
0,0038	3,7854	3785,4120	0,8327	1,000	0,1337
0,0283	28,3168	28316,8466	6,2288	7,4805	1,000

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